



Automatyka Przemysłowa s.c.

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About the company

“Automatyka Przemysłowa s.c.” was founded in September, 1996. It employs today 20 control engineers and electricians. The company offers services in the scope of designing, assembling and commissioning of electrical control installations for different kinds of applications. Until now, most of projects were addressed to automotive industry (welding shops, paint shops, assembly shops). “Automatyka Przemysłowa s.c.” has also experience in metallurgy, chemical and food industries. It cooperates with companies as:

- Simtech Automatyka Przemysłowa from Poland, Gliwice,
- Eisenmann GmbH from Germany,
- Gamma Plus s.c. from Poland.

Range of service

- designing of control systems (using CAE EPLAN tool),
- designing, assembling and mounting control cabinets,
- building cable tray installations and wiring all devices on site,
- FANUC robots programming,
- PLC drivers programming,
- Start-up of control systems,
- Printing elements of description of electrical installation,
- engineering supervision of control installation assembly,
- preparing post-realization documentation, including revision



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References

Date	Location	Orderer	Description of work
1996	Power plant Opole	ATS, Wrocław, Poland	<ul style="list-style-type: none">commissioning of software for Simatic S5 PLC, installed in dumping conveyor
1996 – 1997	Makro Cash&Carry, Poland, Lublin	Makro Cash&Carry	<ul style="list-style-type: none">assembly of control cabinet for market hall ventilation,installation on site
	Makro Cash&Carry, Poland, Poznań	Makro Cash&Carry	<ul style="list-style-type: none">assembly of control cabinet for market hall ventilation,installation on site
	Makro Cash&Carry, Poland, Gdynia	Makro Cash&Carry	<ul style="list-style-type: none">assembly of control cabinet for market hall ventilation,installation on site
1997	FIAT, Poland, Tychy	FATA, Italy	<ul style="list-style-type: none">maintenance of new production line for door installation in SIENA model (3 months)
	Skoda, Czech Republic, Mlada Boleslav	Promus, Czech Republic	<ul style="list-style-type: none">electrical installation of chain conveyor for crankshaft
1998	ZPD Wiekor, Poland, Kunice	ZPD Wiekor, Poland	<ul style="list-style-type: none">drying oven for roof tiles– control installation designing, control cabinets assembling, start-up
	PGP Bazalt, Poland, Wilkow	PGP Bazalt, Poland	<ul style="list-style-type: none">factory heat generating plant – design, assembly and start-up of installation
1997 – 1998	GM OPEL, Poland, Gliwice	Wetron, Germany ATS, Poland	<ul style="list-style-type: none">paint shop – design of control installation (using CAE EPLAN tool),assembling electrical installation on site,revision of final documentation (using CAE EPLAN tool)
		FFT, Germany	<ul style="list-style-type: none">welding shop – start-up of robots station
1999	Skoda, Czech Republic, Kvasiny	Promus, Czech Republic	<ul style="list-style-type: none">paint shop, floor conveyor – installation design, control cabinets assembly,electrical installation on site



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	PLASTMAL, Czech Republic, Liberec	Promus, Czech Republic	<ul style="list-style-type: none"> • paint shop, chain conveyor – installation design, control cabinets assembly, • electrical installation on site
	VW, Slovakia, Bratislava	Wetron, Germany	<ul style="list-style-type: none"> • paint shop – post-realization revision (using CAE EPLAN tool)
	GM OPEL, Thailand, Rayong	Wetron, Germany	<ul style="list-style-type: none"> • paint shop – post-realization revision (using CAE EPLAN tool)
	VW, Poland, Polkowice	A&Z Automation, Germany	<ul style="list-style-type: none"> • line for lathe coolant treatment system – electrical mounting
2000	Daimler Chrysler, Germany, Duesseldorf	Etec/Wescon, Germany	<ul style="list-style-type: none"> • paint shop – design of electrical installation for conveyor systems
	ZANAM, Polkowice, Poland	ZANAM, Poland	<ul style="list-style-type: none"> • design, assembly and start up of automatic gearbox for digg-loader in mine
2000 – 2005	Daimler Chrysler, Spain, Vitoria	ASI GmbH, Germany Vescon, Germany	<ul style="list-style-type: none"> • extension of Mercedes paint shop, • design, assembly, delivery and start-up of control cabinets, • start-up of control installations for process and conveyor systems, • two robots stations (design of installation, control cabinets assembly, installation on site), • re-work of air supply units's electrical installation (design, control cabinets assembly, installation on site)
2002	FAW VW, China, Changchun	Pentanova, Austria	<ul style="list-style-type: none"> • paint shop - design of electrical installation for conveyor systems, • paint shop – supervision of control installation's assembly,
	Hyundai, South Korea, Ulsan	Wetron, Germany	<ul style="list-style-type: none"> • design of control installation for conveyor system and self-propelled hangers system (EMS)



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2002	GM OPEL, Germany, Russelsheim	Wetron, Germany	<ul style="list-style-type: none"> welding shop – design of control system for self-propelled hangers
	FIAT, Poland, Tychy	AIUT, Poland	<ul style="list-style-type: none"> welding shop – design of control installation for chain hangers
	VW, Germany, Wolfsburg	AIUT, Poland	<ul style="list-style-type: none"> design of control installation for conveyor system (using CAE EPLAN tool)
2003	Skoda, Czech Republic, Kvasiny	Poetchke, Germany	<ul style="list-style-type: none"> paint mix room – design of electrical installation, delivery of control cabinets, start-up of paint mix room control installation, extension of control installation
	BMW, South Africa, Pretoria	ASI GmbH, Germany	<ul style="list-style-type: none"> UBS (Under Body Sealing) robots station – design of control installation, control cabinets delivery, start-up
	GM OPEL, Poland, Gliwice	ASI GmbH, Germany	<ul style="list-style-type: none"> extension of UBS line – design of control installation, delivery of control cabinets, start-up
2003 – 2004	VW, Poland, Poznan	ASI GmbH, Germany	<ul style="list-style-type: none"> optimization of paint shop, welding shop and assembly shop control installation for process and conveyor systems
2004	TBB, USA, North Caroline	ASI GmbH, Germany	<ul style="list-style-type: none"> bus paint shop – design of control installation, delivery of control cabinets, start-up of control installation
	UAZ, Russia, Uljanowsk	ASI GmbH, Germany	<ul style="list-style-type: none"> supervision of installation work on site, start-up of control installation for process and conveyor systems (electrical part)
2004 – 2005	Daimler Chrysler, USA, Tuscaloosa	ASI GmbH, Germany	<ul style="list-style-type: none"> EMU, Cavity WAX, paint mix room – design of control installation, delivery of control cabinets, start-up
	Seat, Spain, Martorell	ASI GmbH, Germany	<ul style="list-style-type: none"> UBS robots station - design of control installation, delivery of control cabinets, start-up



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	Daimler Chrysler, Germany, Ludwigsfelde	ASI GmbH, Germany	<ul style="list-style-type: none"> • sprinkling machine – design of control installation, delivery of control cabinets, start-up, • welding shop, conveyor systems – control cabinets assembly, installation on site, start-up
2004 – 2006	FAW Truck, China, Changchun	ASI GmbH, Germany	<ul style="list-style-type: none"> • paint shop - design of control installation (most of process groups, all conveyor groups), assembly of control cabinets, installation on site, start-up, • supervision of installation work on site, • post-realization documentation's revision (using CAE EPLAN tool)
2005	Ford, Turkey, Otosan	ASI GmbH, Germany	<ul style="list-style-type: none"> • start-up of UBS control installation, • extension of UBS control installation
	Daimler Chrysler, Spain, Vitoria	ASI GmbH, Germany	<ul style="list-style-type: none"> • modernization of industry PROFIBUS control network
2006	FAW VW, China, Changchun	Pentanova, Austria	<ul style="list-style-type: none"> • post-realization documentation's revision (using CAE EPLAN tool)
	GM OPEL, Spain, Saragossa	ASI GmbH, Germany	<ul style="list-style-type: none"> • revision of robots electrical installation, • electrical stand-by
	VOLVO, Sweden, Umea	Pentanova, Austria	<ul style="list-style-type: none"> • design of control installation – conveyor groups (using CAE EPLAN tool)
	NGK, Poland, Gliwice	Scanclimber, Poland	<ul style="list-style-type: none"> • design of control installation for industrial lift (using CAE EPLAN tool), • assembly of control cabinet and control panels, • assembly of electrical installation on site
	VW Navarra, Spain, Pamplona	Pentanova, Austria	<ul style="list-style-type: none"> • assembly of electrical installation – process groups (new parts for new painting line),
	VW, South Africa, Uitenhage	Pentanova, Austria	<ul style="list-style-type: none"> • assembly of electrical installation – process groups, • supervision of installation work on site
	Indonesia	ASI GmbH, Germany	<ul style="list-style-type: none"> • design of control installation for motorbikes paintshop – process and conveyor groups (using CAE EPLAN tool)



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	TATA, India, Pune	Pentanova, Austria	<ul style="list-style-type: none"> welding shop – design of control installation (conveyor system, self-propelled hangers system (EMS)), using CAE EPLAN tool
2006	NGK, Poland, Gliwice	Simtech AP, Poland	<ul style="list-style-type: none"> modification of control installation for compressor system (design using CAE EPLAN tool, rework of control cabinets, installation on site, commissioning)
	Ford, Turkey, Otosan	Baumgaertner, Germany Simtech AP, Poland	<ul style="list-style-type: none"> paint shop – extension of paint mix room electrical installation
2007	VW Navarra, Spain, Pamplona	Pentanova, Austria	<ul style="list-style-type: none"> modification of old painting line (process groups) – electrical installation and supervision
	VW Navarra, Spain, Pamplona	Eisenmann, Germany	<ul style="list-style-type: none"> final documentation revision of electrical installation (using CAE EPLAN tool)
	CYNK-MAL, Poland, Legnica	CYNK-MAL, Poland	<ul style="list-style-type: none"> new control cabinets for hot galvanizing oven and dryer
	Fiat Auto Poland, Poland, Tychy	Eisenmann, Germany	<ul style="list-style-type: none"> supervision of installation work on site, start-up of control installation for process systems (electrical part) Blower and EMU – design of control installation, delivery of control cabinets, start-up, final documentation revision of electrical installation for process system (using CAE EPLAN tool)
2008	Fiat Auto Poland, Poland, Tychy	EISENMANN, Germany	<ul style="list-style-type: none"> mounting of electrical installation for transport, modification of electrical installation,
	EISBERG, Poland, Legnica	EISBERG, Poland	<ul style="list-style-type: none"> designing, building and mounting of Power supply cabinet for process
	VW, China, Szanghaj	EISENMANN, Germany	<ul style="list-style-type: none"> designing of electrical installation for transport conveyors in paint shop
	DPCA Wuhan, China, Wuhan	EISENMANN, Germany	<ul style="list-style-type: none"> designing of electrical installation for transport conveyors in paint shop
	LUAZ, Ukraine	EISENMANN, Germany	<ul style="list-style-type: none"> designing of electrical installation for transport conveyors in paint shop



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	HERO HONDA, India	ASI, Germany	<ul style="list-style-type: none">• supervision of electrical works in motorcycles paint shop
	VW EMDEN, Germany	ASI, Germany	<ul style="list-style-type: none">• building of electrical installation for robots station
	LUW, Russia, Kaliningrad	EISENMANN, Germany	<ul style="list-style-type: none">• supervision of electrical works at aluminum rims painting system
	FORD OTOSAN, Turkey, Gulluck	ASI, Germany	<ul style="list-style-type: none">• final revision of electrical installation of robotic station
	Cynkmal SA, Poland, Legnica	Cynkmal SA, Poland	<ul style="list-style-type: none">• designing, building, mounting and commissioning of electrical installation of modernized lane for metal cutting along the line
2009	Fiat Auto Poland, Poland, Tychy	EISENMANN, Germany	<ul style="list-style-type: none">• modification of electrical cabinet and installation of process and transport technology• mounting doors and control panels• expansion of electrical installation
	DONGFENG PEUGEOT, China, Wuhan	EISENMANN, Germany	<ul style="list-style-type: none">• supervision of building of transport lane In new paint shop
	GUARDIAN Automotive, Poland, Bolesławiec	EISENMANN, Germany	<ul style="list-style-type: none">• mounting of electrical installation for transport lane for plastic elements car bodies in new paint shop
	PCC Rokita, Poland, Brzeg	PCC Rokita, Poland	<ul style="list-style-type: none">• mounting of electrical installation for servers
2010	Fiat Auto Poland, Poland, Tychy	EISENMANN, Germany	<ul style="list-style-type: none">• modification of electrical installation• final revision of electrical documentation• designing and building installation for air distribution cabinets.
	UNIWHEELS, Poland, Stalowa Wola	EISENMANN, Germany	<ul style="list-style-type: none">• modification of electrical cabinet and installation
	RENAULT, Russia, Moskwa	EISENMANN, Germany	<ul style="list-style-type: none">• supervision of electrical installation works



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2011	COMPA SA, Romania, Sibiu	EISENMANN, Germany	<ul style="list-style-type: none">• mounting of electrical installation transport for plastic elements for car bodies
	FIAT, Serbia, Kragujevac	EISENMANN, Germany	<ul style="list-style-type: none">• designing electrical system for car bodies transport• building of electrical cabinets and control panels of transport groups• supervision of electrical works• revision of electric al documentation
	VALMET, Finland, Uusikaupunki	FFT, Germany	<ul style="list-style-type: none">• mounting of electrical installation of robot station
	EISBERG, Romania, Pantelimon	EISBERG, Romania	<ul style="list-style-type: none">• designing, building and mounting of power supply cabinet for process
2012	FIAT, Serbia, Kragujevac	EISENMANN, Germany	<ul style="list-style-type: none">• mounting of electrical installation for air distribution system• revision of technical documentation• modification of electrical installation of transport• mounting and modification of Biocolore system
	VOLKSWAGEN, China, Foshan	EISENMANN, Germany	<ul style="list-style-type: none">• supervision of electrical works on process technology
2013	FIAT, Serbia, Kragujevac	EISENMANN, Germany	<ul style="list-style-type: none">• modification of Biocolore system• electrical works on expansion of transport system
	RONAL SA, Poland, Włabrzzych	EISENMANN, Germany	<ul style="list-style-type: none">• building of plant lightning system
	MAGNA, Czechy, Nymburk	EISENMANN, Germany	<ul style="list-style-type: none">• building of electrical installation for transport of car components
	KGHM Poland Miedź, Poland, Legnica	ELSUR, Poland	<ul style="list-style-type: none">• modernization of electrical installation department of continuous casting of copper



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2014	BMW Manufacturing, USA, Greer	EISENMANN, Germany	<ul style="list-style-type: none">• supervision of electrical works on process and transport technology in new paint shop• commissioning, optimalization and debugging of electric hardware
	KGHM Poland Miedź, Poland, Legnica	ELSUR, Poland	<ul style="list-style-type: none">• modernization of the electrical installation of casting anodes at the department of fire refining of copper
	KUJALAN KOMPOSTI, Finland, Lahti	EISENMANN, Germany	<ul style="list-style-type: none">• expansion of the electrical installation in a biogas plant
	RETTIG HEATING, Poland, Rybnik	EISENMANN, Germany	<ul style="list-style-type: none">• building and mounting of electrical cabinets• building of electrical installation
2015	BMW Manufacturing, USA, Greer	EISENMANN, Germany	<ul style="list-style-type: none">• execution of description of electrical installation in new paint shop• supervision of electrical works• execution of expansion of electrical installation for transport• maintenance and production support
	FCA FIAT, Italy, Cassino	EISENMANN, Germany	<ul style="list-style-type: none">• building of electrical installation for Alfa Romeo car bodies transport• modification of electrical cabinets and installation in new paint shop• revision of electrical documentation
	IAP Irkut, Russia, Irkutsk	EDAG, Germany	<ul style="list-style-type: none">• mounting of electrical installation for mounting platform of MC-21 airplane
	Volkswagen, USA, Chattanooga	EISENMANN, Germany	<ul style="list-style-type: none">• modernization of electrical cabinets
	Poland, Polkowice	KUBA, Poland	<ul style="list-style-type: none">• building of power supply cabinet for production hall
2016	Volkswagen, USA, Chattanooga	EISENMANN, Germany	<ul style="list-style-type: none">• modernization of control panels• supervising of electrical works



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	EPPO sp. z o.o. Poland, Brzeg Dolny	EPPO, Poland	<ul style="list-style-type: none">designing, building and mounting of control cabinet for mixed waste sorting system
	FCA Alfa Romeo, Cassino, Italy	EISENMANN, Germany	<ul style="list-style-type: none">support of production and maintenancemodernization of control panels for transport and process
	BMW, Germany, Munich	EISENMANN, Germany	<ul style="list-style-type: none">execution of electroinstallation for E-Cube system
	Borbet, Germany, Kodersdorf	EISENMANN, Germany	<ul style="list-style-type: none">modernization of E-Cube system in paint shop
2017	Hydac Germany, Sulzbach/Saar	EISENMANN, Germany	<ul style="list-style-type: none">execution of whole electroinstallation in plant shop of high-pressure tanks
	Volkswagen GoA, USA, Chattanooga	EISENMANN, Germany	<ul style="list-style-type: none">supervising of electrical worksproduction support and debugging of electroinstallation
	Vestas, Germany, Lauchhammer	EISENMANN, Germany	<ul style="list-style-type: none">modernization of transport system for wind energy power plant blades
	Borbet, Germany, Kodersdorf	EISENMANN, Germany	<ul style="list-style-type: none">modernization of air supply system